

## Directions for GT bearing part installation

A small foam expanding plug is used to hold GT Bearings in place on sprockets and idler pullies. Remove the adhesive strip covering the bearings. During part installation, slide the shaft through the part to push out the foam plug (sprocket used as example).



1) GT Sprocket with bearings.



2) Remove adhesive strip.  
Note foam plug inside.



3) Place part in position on spine. Slide shaft in from forward end toward aft through part. This pushes foam out.



4) Note foam plug. Push out or remove plug.



5) GT Sprocket installed.

**Drum bearings are held in place by a molded plastic part that pushes out.**



REMOVE "C" CLIP



A piece of tape can be used to hold plastic bearing retainer in place during installation.

**Note:** If bearings fall free of the part, for bearing installation, partially insert the part onto a shaft. Drop bearings into the end of the part until all bearings pop into place. With shaft partially inserted, roll the foam plug between fingers to compress. Insert into area inside bearings and allow to expand. Remove the shaft.

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