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(O)

1) Original Eye Location

Rear Crossbar

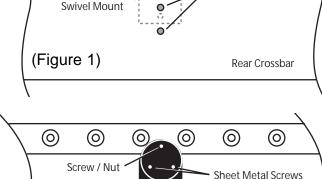
## #39250000 TRAVELER KIT - CLUB WAVE

1) Remove the existing (Main Sheet) eye strap from the center of the rear crossbar. This is attached with phillips head screws and back up nuts inside the crossbar (Figure 1). Turn the screws to loosen, grab the strap with pliers, vise grips or pry away from the crossbar with a blade screw driver while continuing to loosen the screws until the nuts fall off inside of the crossbar. You must pull the strap outward from the crossbar to pull the nuts against the

inside of the extrusion. This holds the nuts while you turn the screws. If the nuts jam, you may need to cut the

screws to remove them.

- 2) Position the swivel mount pad. Place on the crossbar center, rounded end facing the trampoline and flat towards the back. Move aft so the hole near the flat is just inside the first hole that the eye was mounted to. Drill 3/16" hole and pop rivet into place with a flat head rivet.
- 3) Drill two additional holes into crossbar, using the mount as a guide, for the #8 sheet metal screws (Figure 2). The drill hole size is +- 1/8" or a #29 bit.
- 4) Mount the swivel cleat onto the pad using the screw and nut forward and the two #8 sheet metal screws (Figure 2). Caution is required to not break the head of the screws or strip the holes from over tightening.
- 5) Position the traveler track flush against the flat side of the pad as shown (Figure 3) and centered. Check the spacing against each hull and alignment with the crossbar. This track is pre drilled for other models of boats with higher loading of the track. Rivets are supplied to attach to the Wave using every 3rd hole (two holes between each rivet). Mark the center most hole and drill using 3/16" (#12) bit. Pop one rivet in the track and recheck alignment. Drill one end hole and rivet. Do not drill or rivet any additional holes at this point.



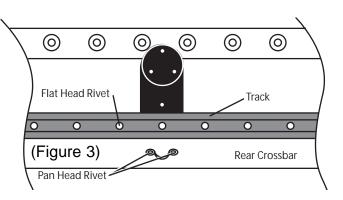
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Rivet -

(Figure 2)

2) Position

(0)



- **6** Lift the loose end of the track and slide the car into the track in either orientation.
- 7) Drill and rivet remaining locations as explained in step 5 (using every 3rd hole, two holes between each rivet) Be sure to rivet the ends and use any additional rivets near the center.
- 8) Mount the original eye strap as shown in Figure 3 approximately 1/2 aft of the track and on the centerline. Use the 2 pan head rivets in this location (3/6" drill size).

**To use the traveler,** attach the mainsheet block to the top of the car. Take the end of the mainsheet and pass it from forward, through the swivel jaws, dead eye then through the car and finally the eye behind the track. Tie a figure eight knot in the end. As you pull the line out of the swivel, the car moves to center. Cleat in desired position. Center the car upwind. Travel out some when reaching or in strong winds. Travel out to near the end of the track when sailing downwind.

