

MAIN TRAVELER CAR PLATE #1181-0011

(Car replacement access for '94 and newer H14/16 boats with integrated traveler tracks)

MATERIALS LIST:

- 1 Access plate
- 1 4 3/4" anti-corrosion tape
- 3 Rivets

INSTALLATION:

Removal of a portion of the track lip is necessary to the installation of the plate.

1. Position the plate at the far right/starboard side of the rear crossbar. Place the plate against the casting and mark the crossbar at the left side of the plate as in **figure 1**.
2. Using a dremel tool, reamer or 3" disc sander, remove the track lip on the forward side of the crossbar to allow the plate to drop into the track as shown in **figure 1 thru 3**. Avoid damaging backside and bottom of track by masking with several layers of masking tape. Remove enough of the lip so that the traveler car can be tipped aft and easily removed or installed.
3. Stick the anti-corrosion tape to the underside of the plate.
4. Position the plate in the track as shown. Be sure that the plate is flush with the outer edge of track lip as shown in **figure 1 and 3** to maintain the track width. Also, position the plate flush with the remaining track lip to the left leaving little or no gap there (see **figure 4**). It is preferred that any gap be left on the corner casting side of the plate where no car wheels will roll.
5. While holding the plate down in the track, roll the traveler car to the right end of the track with a slight upward pressure. This will identify any possible spots that the car may catch on. A small amount of filing may be needed to make the traveler rolling surfaces flush (See **figure 4**).
6. Mark and drill for rivets with a 3/16" bit. Place a rivet in each hole before continueing to the next to help maintain alignment of plate while drilling.
7. Rivet plate in place.

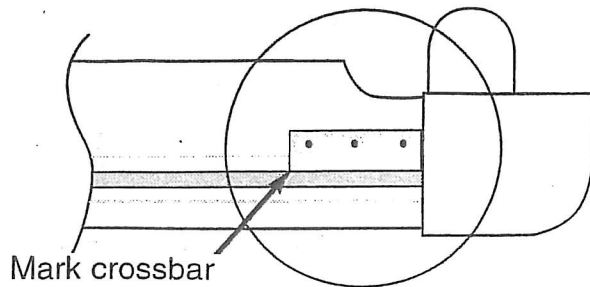


FIGURE 1

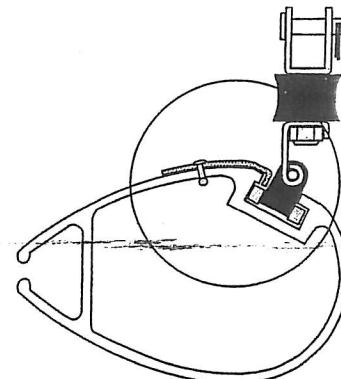


FIGURE 2

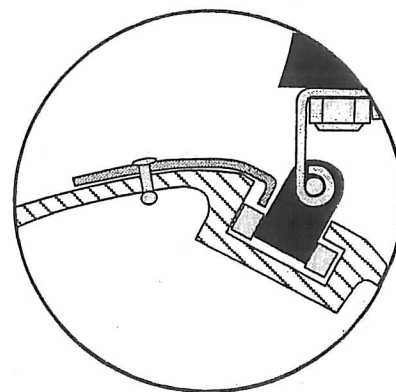


FIGURE 3

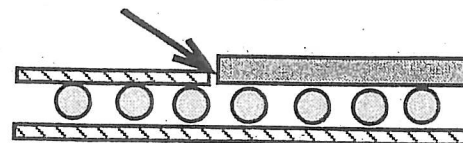


FIGURE 4