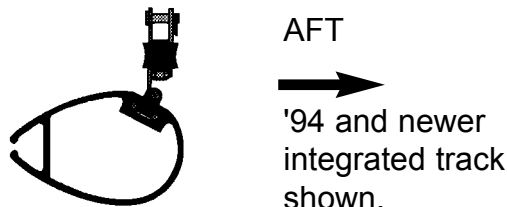


## Directions for Installation

111 and 112 (with larger brass wheels) require '95 or later integrated track or replacement "deep profile" track #5025-2021

**CAUTION:** If you are short on mechanical ability and knowledge of tools, it would be a good idea to have your dealer or a friend with shop and tools install your traveler car.

1. Drill only the heads off the two end track rivets on one end of the track. Do not drill through rivet if using a drill bit larger than 3/16". Punch rivets through track and into crossbar. Integrated travelers must be removed via access plate ('94 boats require plate kit #1181-0011 be installed otherwise, removal of corner casting is required). Use a 3/16" bit (maximum bit size 1/4" to drill rivet heads off).
2. Using two fine flat screwdrivers, pry the end of the track up just enough to remove the old car.
3. Inspect the entire track and all rivet heads. The track lips should be smooth and rivet heads must be flush with the track bottom. If not, use 220 grit sandpaper or a fine file to smooth surfaces. If the rivet heads protrude they will grind the bottom of the lower unit and deposit delrin grit in the track, hindering smooth car travel.
4. Wipe the inside of the track clean with gasoline or lacquer thinner.
5. Slide in the new car with the overhang facing aft (see diagram). Re-secure the track with the 2 countersunk-head rivets provided (purchase of extra rivets required for '94 and newer boats).



Revised 11/30/94