

# #5351, 5352, 5353 & 5354 White or Black HATCH COVER KIT.

#5351, 5352, 5353 & 5354

## Instructions

1. Access port may be installed in either hull deck, at least 10" forward or aft of the front pylon.
2. After selection of location, make an appropriate diameter hole in the deck with a hole-saw or sabre-saw. If a sabre-saw is used it will be necessary to mark the circle diameter on the deck and cut around the inside edge of the marked circle.
3. Trail fit access port ring in hole. File the deck to improve fit as necessary. Once proper fit is attained use the port ring as a drill template to drill 6 each 1/8" holes in the deck. Remove the access port ring and clean up all drilling and sawing debris.
4. Lay a bead of silicone sealant all the way around the bottom side of the access port ring. Be sure there is sealant around each attachment screw hole or rivet.
5. Place the access port ring on the deck immediately after applying sealant. Verify curve in the access port ring is aligned with the curve in the deck (not applicable for the 6" port). Install attachment screws or rivets and draw the access port ring down on the deck. Observe that sealant squeezes out all the way around. Whip off excess sealant.
6. Although silicone sealant cures in the presence of moisture, it is well to avoid use of the boat for 24 hours after installation to assure proper bonding.

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